



ESTIMATED PRESS WEIGHT: 8000 lbs.  
 ESTIMATED DIE WEIGHT: 500 lbs.  
 ESTIMATED CRATE WEIGHT: 750 lbs.  
 TOTAL ESTIMATED SHIPPING WEIGHT: 9250 lbs.

CONFIDENTIAL  
 EXCLUSIVE PROPERTY OF  
 GRALEX INCORPORATED

<b>GRALEX, Inc.</b>			
VARIANCES IDENTIFIED NOTED		TITLE: TF2620X5 ASSEMBLY AND FOOTPRINT	
DECIMAL: 1/16	MATERIAL: N/A	HYDRAULIC FORMING PRESS	
FRACTIONS: ± 1/64	SCALE: N/A	DESIGNER: BEN HOBLÉT	CHECKED BY:
THICKNESS: ± .005	FINISH: N/A	DATE: 8/01	DRAWING NUMBER: TF2620X5.DWG
PARALLELISM: ± .003 T.I.R.	ANGULAR: ± .1°		
FLATNESS: ± .005 T.I.R. STEEL			
FLATNESS: ± .015 T.I.R. ALUMINUM			

THICKNESS ± .005  
 PARALLELISM ± .003 T.I.R.  
 FLATNESS ± .005 T.I.R. STEEL  
 FLATNESS ± .015 T.I.R. ALUMINUM